



Notes:

- 1.Raceway of inner &outer ring induction hardened. hardness: 55~62HRC  
Depth≥3.0mm
- 2.Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model		Weight	820kg			
Module	m	Gear heat treatment requirements		Date		Approve			020.40.1800					
Teeth no	z	Precision(GB10095-88)		Qty	Size	Axial clearance	0.10~0.40		Name	Slewing Bearing	Qty	Scale		
Teeth pressure angle	α			Inner ring mounting hole	45	Φ26	Radial clearance	0.20~1.00	Material	50Mn	Total 1 page	The 1st page		
Modification coefficients	x			Outer ring mounting hole	45	Φ26		machine tolerances without notes	<p><b>XUZHOU WANDA SLEWING BEARING CO.,LTD</b></p> <p>Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com</p>					
Reduction coefficients	km			Oil hole	2×5	M10×1		≤200				≤500	≤710	≤1120
Pitch diameter	d							±0.30				±0.40	±0.50	±0.65
								≤1600				≤2000	≤2500	≤3150
								±0.80				±0.95	±1.10	±1.35
								≤4000	≤5000					
								±1.65	±2.0					
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole				Technical processing standards without notes according to ...JB/T2300-2011						