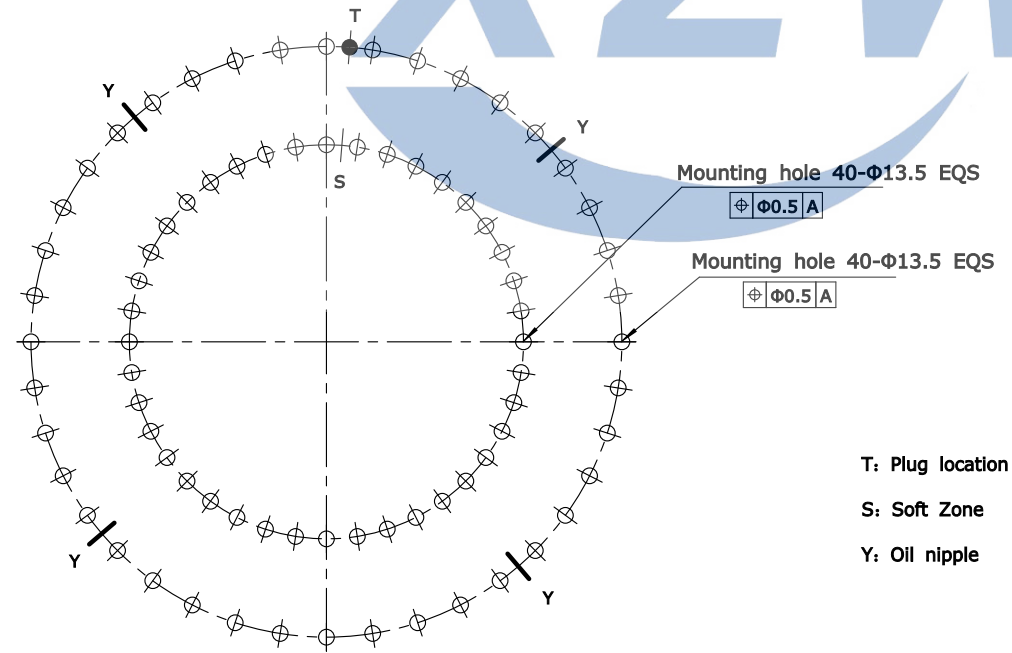
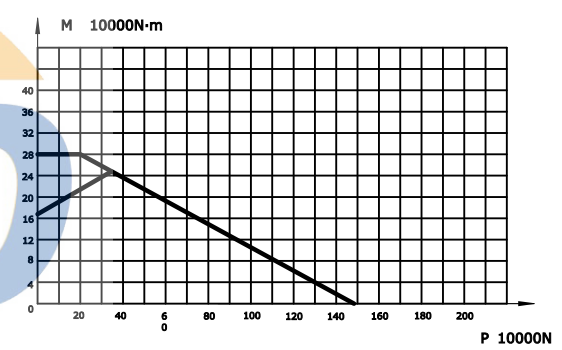


- Notes: U.O.N  $\nabla$  6.3
1. Unspecified chamfer: 1.0x45°  
Through hole chamfer: 1.0x45°  
Edges chamfer
  2. Raceway of inner & outer ring induction harden.  
Hardness: 55~62HRC  
Depth: ≥3.0mm
  3. Inner & outer ring quenched & tempered,  
Hardness: 207~262HB
  4. Radial clearance: 0.06~0.30 mm  
Axial clearance: 0.06~0.30 mm



T: Plug location  
S: Soft Zone  
Y: Oil nipple

08	HG/T2811	Seals	NBRI-3	W17	2			
07	GB117-76	Pin	CN45	Ø8x40	1			
06		Plug	CN45	Ø25	1			
05	JB/T7940.7	Oil nipple	Component	M8x1	4			
04	GB/T699	Inner ring	50Mn		1			
03	GB/T308-2002	Ball	GCr15	19.844	109±1			
02	HG/T2349	Spacer	Nylon	D20	109±1			
01	GB/T699	Outer ring	50Mn		1			
No.	Standard	Component	Material	Model	Qty	Remark		
				Model	WD-060.20.0844	Drawing	Weight	60kg
				Name	slewing bearing	Qty	Scale	
				Material	50Mn	Total 1 page	The 1st page	
Design	Standard							
Check								
Process	Approve							
Date								
<b>XUZHOU WANDA SLEWING BEARING CO.,LTD</b> Fax: +86 516 83309366 Fax: +86 516 83915766 <a href="http://www.slew-bearing.com">http://www.slew-bearing.com</a>								