


Notes:
 1. Raceway of Inner & outer ring Induction hardened, hardness: 55~62HRC
 Depth≥3.5mm
 2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model		Weight		
Module	m	Gear heat treatment requirements		Date	Approve		110.28.900		190kg			
Teeth no	z	HRC		Qty	Size	axial clearance	0.02~0.04		Name	Slewing Bearing	Qty	Scale
Teeth pressure angle	α	Precision(GB10095-88)		Inner ring mounting hole	30	Φ22	Radial clearance	0.02~0.04	Material	50Mn	Total 1 page The 1st page	
Modification coefficients	x			Outer ring mounting hole	30	Φ22			XUZHOU WANDA SLEWING BEARING CO.,LTD  Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com			
Reduction coefficients	km			Oil hole	6	M10×1						
Pitch diameter	d											
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole		Technical processing standards without notes according to ...JB/T2300-2011						