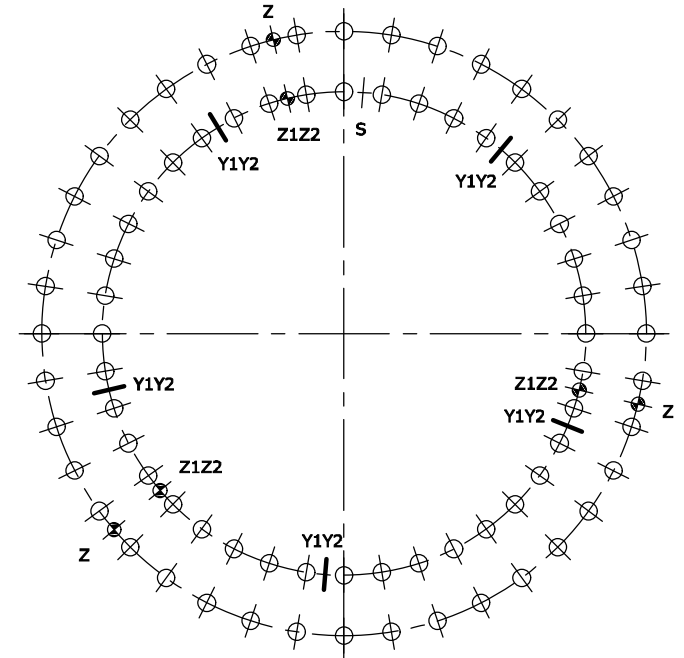
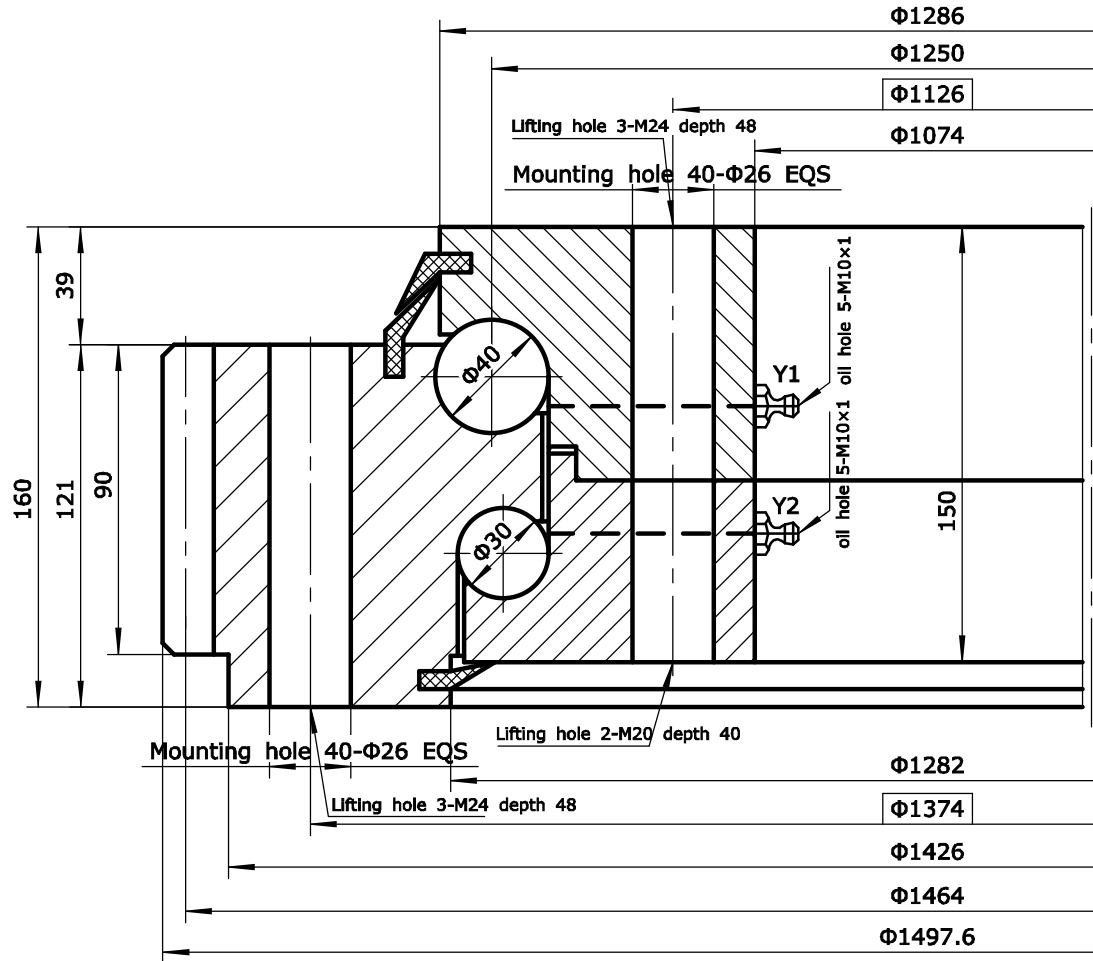


6.3

U.O.N



Notes:

1. Raceway of inner & outer ring induction hardened. hardness: 55~62HRC
Depth ≥ 3.5mm
2. Inner & outer ring quenched & tempered, hardness: 207~262HB

Gear Data				Design		Check		Model		Weight	580kg		
Module	m	12	Gear heat treatment requirements		Date	Approve		021.40.1250					
Teeth no	z	122	HRC		Qty	Size	Axial clearance	0.10~0.40					
Teeth pressure angle	α	20°	Precision(GB10095-88)	10	Inner ring mounting hole	40	Φ26	Radial clearance	0.20~1.00				
Modification coefficients	x	+0.5			Outer ring mounting hole	40	Φ26			machine tolerances without notes			
Reduction coefficients	km	1.2			Oil hole	2x5	M10x1			≤200	≤500	≤710	≤1120
Pitch diameter	d	1464							±0.30	±0.40	±0.50	±0.65	
										≤1600	≤2000	≤2500	≤3150
										±0.80	±0.95	±1.10	±1.35
										≤4000	≤5000		
										±1.65	±2.0		
				T:Pulg location S:Soft zone Y:Oil hole Z:Lifting hole		Technical processing standards without notes according to ...JB/T2300-2011				<p>Material 50Mn Total 1 page The 1st page</p> <p>XUZHOU WANDA SLEWING BEARING CO.,LTD</p> <p>XZWD 万达 Fax: +86 516 83309366 Fax: +86 516 83915766 http://www.slew-bearing.com</p>			