Notes:
1. Raceway of inner & outer ring induction hardened, hardness: 55~62HRC
   Depth ≥ 3.5mm
2. Inner & outer ring quenched & tempered, hardness: 207~262HB

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**Gear Data**

<table>
<thead>
<tr>
<th>Module</th>
<th>Teeth no.</th>
<th>Gear heat treatment requirements</th>
<th>Date</th>
<th>Check</th>
<th>Approve</th>
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<td>m</td>
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</table>

**Design**

- Inner ring mounting hole: 48 Φ32
- Outer ring mounting hole: 48 Φ32
- Oil hole: 6 M10×1

**Machine tolerances without notes**

- s200
- ±0.30
- ±0.40
- ±0.50
- ±0.65
- ±1.00
- ±2.00
- ±5000

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**Model**

- HSW.40.1880A
- Weight: 1400kg

**Name**

- XUZHOU WANDA SLEWING BEARING CO., LTD

**Contact**

- Tel: 86 516 83309366
- Fax: 86 516 83915766
- http://www.xzd-slew-bearing.com

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Technical processing standards without noise according to JB/T300-2011

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T: Pulley location  S: Soft zone  Y: Oil hole Z: Ring hole